

# Work Order ID 83771

Wednesday, April 25, 2012 10:04:40 AM

**\*83771\***

Page 1

Item ID: D350-600-249

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Spacepod Upgrade

Start Date: 4/25/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/27/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: REWORK

Approvals: Process Plan: *mk* Date: *12-04-25* Tooling:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev C

150 0.00

**\*150\***

Packaging

Memo 0.00

Packaging

PULL FROM STOCK D350-600-249 X 1 B 67145 *CHG001*

REMOVE D3538-1 X 1 B66018 (TO COMPLETE A SALES ORDER)

RETURN TO STOCK WHEN AVAILABLE

*12/5/12*

160

QC4- 100% Inspect kits for completeness 0.00

**\*160\***

QC

Memo 0.00

Quality Control

*8/10/12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 83771

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Wednesday, April 25, 2012 10:04:40 AM

Item ID: D350-600-249

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Spacepod Upgrade

Stop **\*NS2\***

Start Date: 4/25/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 4/27/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: REWORK

Approvals: Process Plan: Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: _____	0.00							
<b>*170*</b>									
Packaging	Memo	0.00							
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER								
180	QC21- Final Inspection - Work Order Release	0.00							
<b>*180*</b>									
QC	Memo	0.00							
Quality Control									

12/5/8 JF  
ME  
12-05-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 83771

Parent Item: D350-600-249

Parent Item Name: Spacepod Upgrade

Start Date: 4/25/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 07.01.31 EC  
AN960JD8 washer DD verf:JLM  
REV:A 11.04.27 added 1 D3554-7 DD verf:EC

IPP Rev:B 11.02.07 added missing  
IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D350-600-249 Spacepod Upgrade		Manufactured	No				Each	0.0000		1			
S D3538-1 Hinge Bracket		Manufactured	No				Each	3.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST054		3							
				73381		3							
D3538-1 Hinge Bracket		Manufactured	No				Each	3.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST054		3							
				73381		3							

1 x 67145  
B 84029 12/5/28  
66018 -1  
JP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 09, 2011 12:48:11 PM

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Work Order ID: 67145

Parent Item: D350-600-249

Parent Item Name: Spacepod Upgrade

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

D2464

Manufactured No

120 f

543.7534

3

3.157895



3/4 Seal

## Location

## Loc Qty

## Loc Code

ST402

54.4734

48173

54.4734

ST404

489.28

61878

489.28

(D2464-0360) cut (1) at 36.00" per kit

D3015-3

Manufactured No

120 Each

227.0000

2



Locknut

## Location

## Loc Qty

## Loc Code

ST030

227

60287

7

64275

20

66114

200

D3538-1

Manufactured No

120 Each

20.0000

2



Hinge Bracket

## Location

## Loc Qty

## Loc Code

ST066

20

66018

20

D3547-1

Manufactured No

120 Each

0.0000

1



Bracket

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Shop Packet Print

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